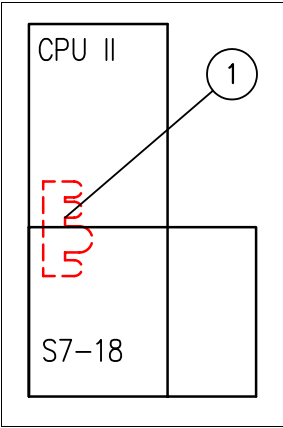
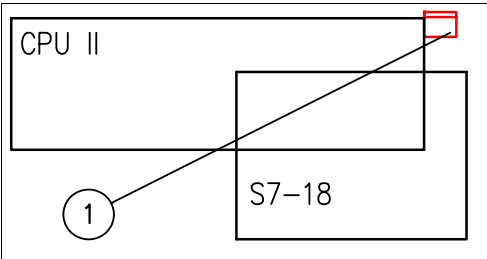


Position of the boards in key panel  
Lean-Lift:

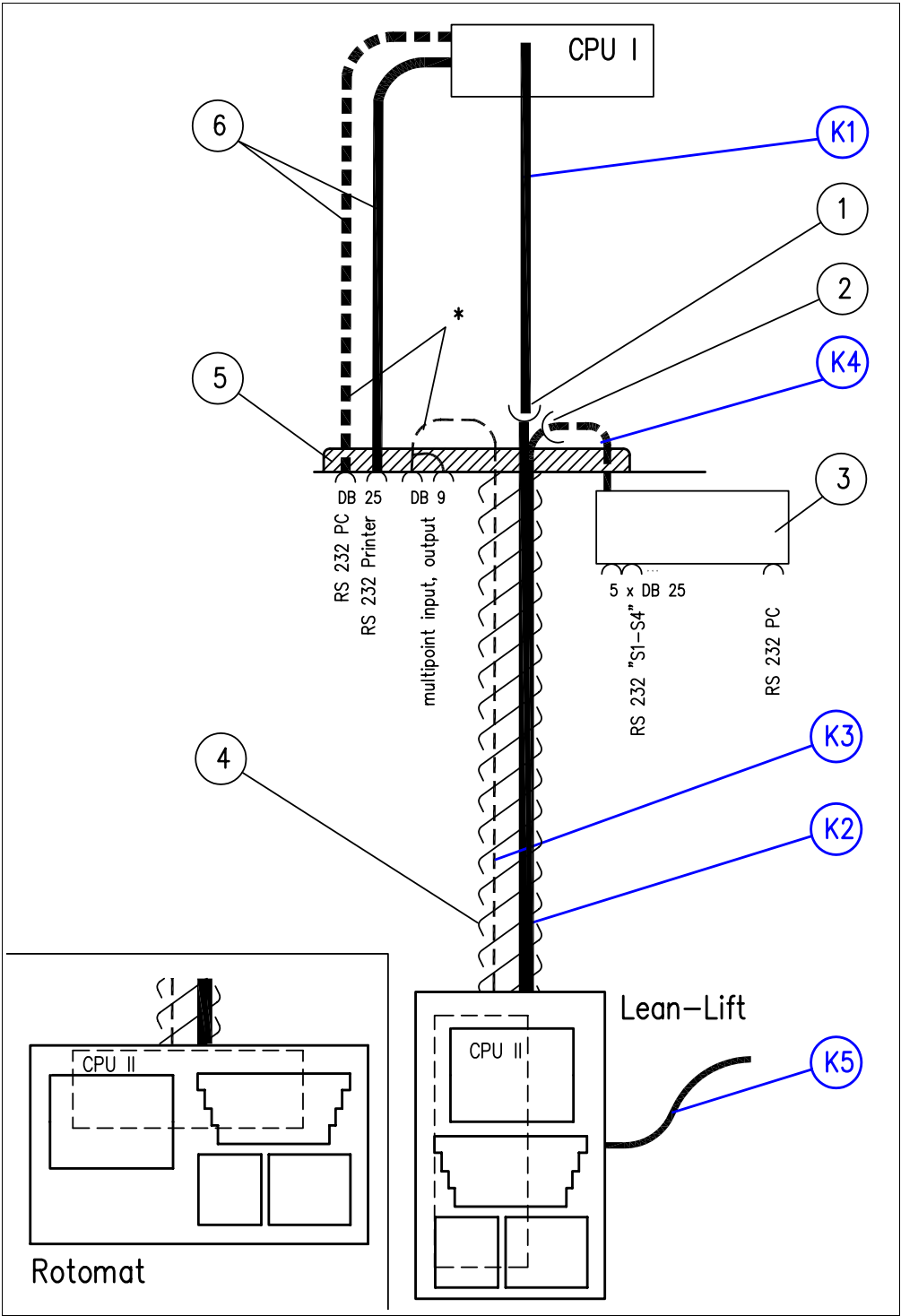


Rotomat:



Item	Description
1	Cable bushing

Display, keyboard and CPU II in key panel (optional for Rotomat), CPU I in wiring cabinet, interfaces from CPU II below the worktop for Rotomat or below and to the right for Lean-Lift



Item	Description
1	Post connector, 20-pin with cable strain relief clamp
2	Post connector, 26-pin with cable strain relief clamp
3	Optional: interface adapter
4	Spiral hose, black (only if multipoint cable present)
5	Cable bushing below and to the left of the worktop for Rotomat or below and to the right of the wiring cabinet
6	26-pin cable, shielded (only for MP12A-S version)
*	Optional

	Cable connections	Description
K1	CPU I_X15:X15	CPU I connecting cable, 20-pin, shielded (Separate wires 15 and 16 at both cable ends).
K2	X15:CPU II_X15 CPU II_X24:S8V24	Panel connection cable, 50-pin, shielded
K3	S8-60_X13:X12	Multipoint cable, 2-pin
K4	S8V24:S8-60_X24	Interface box cable, 26-pin, shielded
K5	S8-46_X12:MP12N Ethernet	Ethernet cable, 8-pin

**Note:**  
For rack operation, a separate connection for the mains supply (24V AC) is required.